AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

LISTING OF CLAIMS:

Claims 1 to 6. (Canceled).

- 7. (New) A method for checking a bore hole, comprising:
 introducing the bore hole in a workpiece by laser pulses;
 receiving characteristic signals from a region of the bore hole by a sensor;
 comparing characteristic signals received within a characteristic time interval
 following a laser pulse to setpoint values, the characteristic time interval defined as a
 function of material properties of the workpiece and as a function of process
 parameters of the laser pulse, the characteristic time interval beginning at an earliest
 as soon as at least a thin skin of a bore wall has solidified after melting by a
 preceding laser pulse and ending at a latest as soon as a new laser pulse occurs.
- 8. (New) The method according to claim 7, wherein the characteristic time interval begins as soon as an entire melted material has solidified, a length of the characteristic time interval selected such that a sufficient quantity of signal data is receivable in the receiving step.
- 9. (New) The method according to claim 7, wherein the characteristic signals are received in the receiving step by at least one of (a) a CCD camera and (b) a CMOS camera.
- 10. (New) The method according to claim 7, further comprising emitting at least one of (a) an optical and (b) a thermal measuring signal in a direction of the region of the bore hole starting with the beginning of the characteristic time interval.
- 11. (New) The method according to claim 10, wherein the measuring signal is emitted in the emitting step by a drilling laser.

12. (New) The method according to claim 7, wherein the checking is performed with respect to at least one of (a) a piercing of a workpiece wall, (b) a bore-hole depth and (c) a deviation from a predefined bore hole geometry.